



safetoe
TOP QUALITY SINCE 1984

Top Quality
Creative Design
Amazing Comfort



Keep Worker in Safety

M-8173 **ASTM**

Classical Wedge Work Boots

Upper : High Quality Cow Nubuck Leather

Lining : Breathable Sandwich Air Mesh

Insole : Comfortable EVA Coated Mesh

Outsole : Goodyear Welted Rubber Sole

Toecap : Steel Toecap

Penetration : Steel Midsole Plate

Size : EU 37-48#, UK 3-14#, USA-15#

ASTM F2413-18 M I/75 C/75 PR

Application : Construction, Logistics, Mechanics, Workshop, Mining, Chemical Factory, Oil & Gas Industry etc



Oil Resistant



200 JOULE
TOECAP



SLIP-
RESISTANT



SHOCK
ABSORPTION



ELECTRIC
HAZARD 18KV



ANTI-NAIL
MIDSOLE



PETROL AND
CHEMICAL
RESISTANT



WATER
RESISTANT



OIL
RESISTANT



Steel Toecap Protection • **AN1-EN12568 & ASTM F2412**

Stainless steel toe cap can reach 200 joules from falling or rolling objects. It is stronger than iron toe cap.



Steel Midsole Plate Protection • **AN1-EN12568 & ASTM F2412**

Steel midsole plate, is zero-penetration resistant. It can resist 1100 newtons nail puncture from sharp objects. It is stronger and more flexible than normal iron plate.



Yellow Cow Nubuck Leather Upper • **CE EN ISO 20345:2011**

High quality cow nubuck Leather with thickness 1.6-1.8mm. It is treated with breathable technology to keep feet from dry during walking all days. Tear strength is required 10% higher than Europe test requirement, to reach longer lifespan.



Heavy Duty Rubber Outsole • **CE EN ISO 20345:2011**

The outsole is made by natural rubber with 15-20% nitrile, with traditional goodyear welted technology. The thread is sewn by hands with top quality. The outsole is designed to use at oil & gas resistant workplaces. It can pass SRC slip-resistant test.

Sole Bonding Strength Test

- EN ISO 20344:2011, 5.2 (Between Upper & Sole)
- Average Test Result 5.8 ± 5 (N/mm)



Upper, Lining & Bonding Strength Test Result

Leather Tear Strength \geq	120.0 Newtons
Leather Tensile Properties \geq	15.0 N/mm ²
Lining Tear Strength \geq	15.0 N/mm
Bonding Strength \geq	4.0 N/mm

✓ Protection With Slip Resistant (SRC)	Result
Test Requirement : SRA (Eurotile 2+Nal S) Forward Heel Slip ≥ 0.28 & Forward Flat Slip: ≥ 0.32 SRB (Steel Floor+Glycerine) Forward Heel Slip ≥ 0.13 & Forward Flat Slip: ≥ 0.18	PASS
Standards : EN ISO20344:2011(5.11) , SRC Means both SRA & SRB requirements are fulfilled.	
✓ Protection Against Heat Risk 300°C	Result
Test Requirement : The Outsole Did Not Melt & Did Not Develop Any Cracks When Bent Aound Mandrel	PASS
Standards : EN ISO 20344:2011(8.7). 300°C HRO=Heat Resistant	
✓ Protection Resistant to Fuel Oil	Result
Test Requirement : Change in Volume and Change in Hardness (Outsole) is No More Than +12%(*)	PASS
Standards : EN ISO 20344:2011(8.6.1)	
SAFETOE Standard Package Instruction (Average 42# for Reference)	
Shoes Weight : 1.2-1.3 KGS /Pair	Carton Weight : 13-14 KGS /Carton
1 Pair / Color Box , Dimensions : 32×23×12CM	10 Pair / Carton , Dimensions : 62×47×33CM



User Instructions:

- 1.) RECOMMENDED TO USE : Construction, Logistics, Mechanics, Glasses Installation, Workshop, Farming, Garden, Oil & Gas, Chemical Factory.
- 2.) LIMITATION TO USE: It is very important that footwear selected must be suitable for the right workplaces. The protection against risks or hazards which are not mentioned in this document is not warranted.
- 3.) FITTING & SIZE: All footwear are marked with standard size on tongue label. Some are with different size comparison, such as EU size, UK size, US size etc. Please wear footwear in a suitable size.

Footwear which are too loose or too tight may not provide optimum level of protection.

- 4.) STORAGE: Keep the footwear in its original packaging, under ordinary temperature, non-humidity conditions and in clean, covered and ventilated premises.
- 5.) CLEANING: Clean footwear regularly by high quality cleaning treatments recommended as suitable for the purpose. Don't use caustic or corrosive cleaning agents.